

INTRODUCING SUPPORT SYSTEMS FOR SAAB ELECTRONIC WARFARE SYSTEMS AND PRODUCTS

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AGENDA

- Introduction of myself and SAAB
- Business challenges ahead for SAAB
- Systems Engineering is the way forward for SAAB
- Improvement Project of In Service Support at EW Systems
 - What?
 - How?
 - Observations & Conclusions
- Discussion from a CM perspective



MY (OWN) MISSION AT SAAB

- Combine Business with Systems Engineering = Business Engineering!
- Risk Management
- Configuration and Delivery Management
- Training
- Modelling and simulation

0	At SAAB		2007 - now
	0	Employee at EW Systems/Surveillance	2013 - now
	0	Consultant at Combitech	2007 – 2013

- Various assigments within SAAB:
 - Surveillance, Systems Engineering in internal and customer projects (2013 – now)
 - Aeronautics, Linköping
 Development of Training for Model Based Flight Simulation & Support to Product Management for Simulator Products (2012 – 2013)
 - Surveillance, Configuration Management & Systems Engineering (2009 2012)
 - Dynamics, Configuration Management & Product Management Support (2007 2009)
- Contact me at: mikael.g.larsson@saabgroup.com



SAAB IN A (VERY) FEW BULLETS

- SAAB = Svenska Aeroplan Aktiebolaget (Swedish Aeroplane Corporate). The roots are in airplane business since 75+ years.
- Today a diversified supplier of defence products for Air, Land and Sea
- Several Business Areas with different products, history, locations and culture. Please see <u>saabgroup.com</u> for more details.



IMPORTANT SAAB PLATFORMS



Gripen fighter

Developed and produced by

Aeronautics



Visby Corvettes

Developed and produced by

SAAB Kockums



Submarines (Gotland & A26)

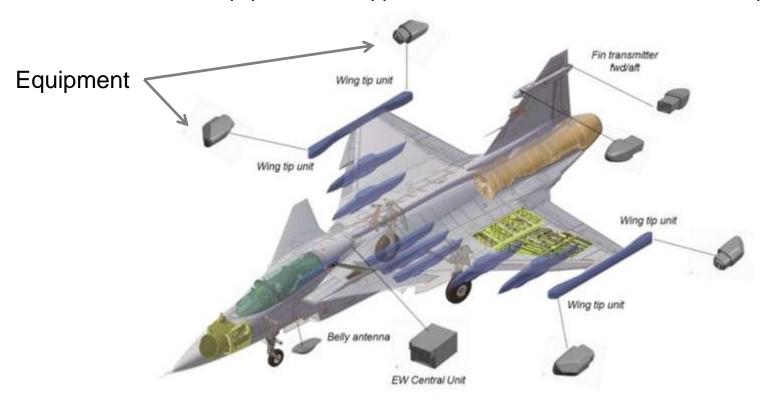
Developed and produced by

SAAB Kockums



ELECTRONIC WARFARE (EW) FOR GRIPEN

- Sensor system (to detect threats from other weapon systems)
- Electromagnetic Countermeasures (depending on threat)
- One of the most complex system in the aircraft
- Consists of Equipment and Application Software + Ground Mission Support Systems





BUSINESS UNIT ELECTRONIC WARFARE: SOME KEY FACTS

- Hardware development and equipment production has been the core business since 50 years
- Own Software development, still an add-on
- Always on a tight budget (compared to aircraft development at Aeronautics)
- Traditionally a sub-supplier of Electronic Warfare equipment to different platform (even for Gripen within SAAB)
- Partnership-level contracts with Aeronautics only in recent years
- Complex products, hard to understand for external parties, Black Boxes



BUSINESS UNIT ELECTRONIC WARFARE: SOME KEY FACTS

- Has the ambition to become a leading supplier of Electronic Warfare systems
- After Sales as a function (and own department) is quite new, established 2010
- Systems Engineering thinking among a few individuals for about 10 years, an own department since 2013
- CM mostly about Document Management



MAJOR CHALLENGES AHEAD

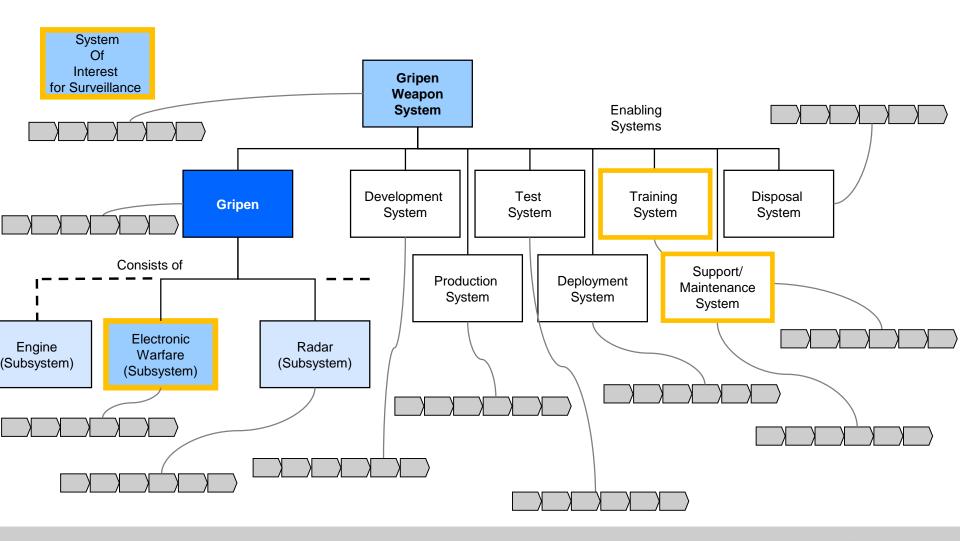
- Example: Gripen Next Generation for Brazil (Gripen NG)
- Electronic Warfare is an important sub-system
- Brazil is SAAB's own customer, puts pressure on SAAB
- Lots of technical transfer to Embraer in Brazil
- Common development of new Gripen (incl. two-seater)
- Common production of Gripen
- Support and Service contracts important
- Showtime for how to do things at SAAB!



O Globo News Magazine



KEY TO THE FUTURE: WE SELL SYSTEMS TO OUR CUSTOMERS Life cycle steps





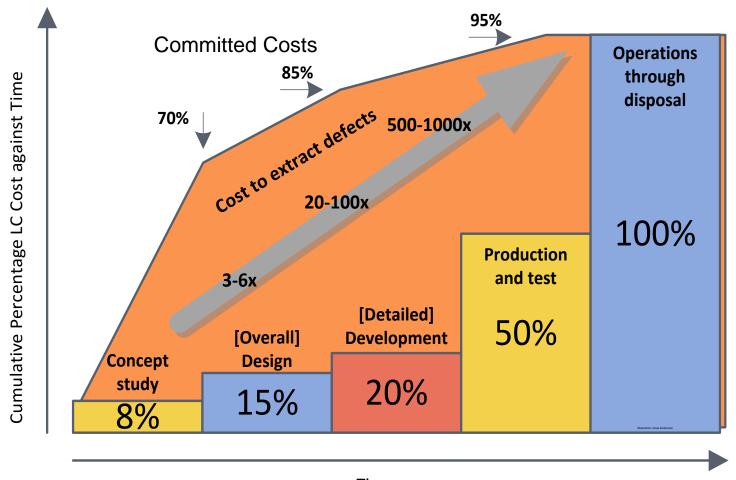
SYSTEMS ENGINEERING IS THE KEY

- SAAB as a supplier today has to think in *systems* and *life* cycles much more than previously when the customer did it for us
- ▶ ISO/IEC 15288 is a foundation for this (see life cycle below)
- This includes the perspective of supporting customers in the Utilization and Support phase for many years (20 – 50 years are not uncommon for military products)





GOOD SYSTEMS ENGINEERING IS GOOD BUSINESS: LIFE CYCLE COST



Time

Source: INCOSE Handbook version 3.2.2



CASE STUDY

IMPROVING IN SERVICE SUPPORT AT EW SYSTEMS



THE CHALLENGE

- A very open-ended challenge in 2014 from the After Sales department manager
- Four years of struggle, mainly repair of EW Systems for Gripen C/D
- A fact, but no general commitment in the organization
- Initially hard to define the problem of why and how to execute In Service Support in a development organization

In Service What? Never heard of! After Sales??
But this is a
Development
Company!



IDENTIFICATION OF STAKEHOLDERS

- The key to success was to apply Systems Engineering and identify the major stakeholders at EW Systems:
- After Sales Project Office
 - Responsible for business development
 - Process responsible
- After Sales repair and overhaul organization
 - Responsible for doing the workshop job on faulty Equipment
- Product Portfolio Management for EW Systems
 - Responsible for defining common products or sub-products at EW Systems
 - Interested in definition of potential *Services* around the products, e.g. Training



DEFINITION OF THE PROBLEM AREA(S)

- Problems with Configuration Management for tracking delivered equipment in use, e.g.
 - Hard to trace changes on individuals done after manufacturing, e.g. replacement of components or modifications
 - Unclear process around Change Management and Configuration Management at EW Systems
 - Different processes for the same area, e.g. Configuration
 Management, at EW Systems and at Aeronautics (platform level)
- How to find relevant information about how to repair faulty equipment in an efficient way?
 - Questions from the workshop struggling with repair and overhaul
- How to create services around the products?
 - Question from portfolio with no obvious connection to the above (An example of a service is Training)



IN SERVICE SUPPORT CAPABILITY PROJECT FOR EW SYSTEMS (CIP)

A prestudy project was set-up in Q4 2014 to start build knowledge

The project has been run in incremental steps

Structuring

Each step focuses on an selected area and prepares for the next step

Step 2
(Q1Q2 2016):
Define Enabling
System for In
Service Support

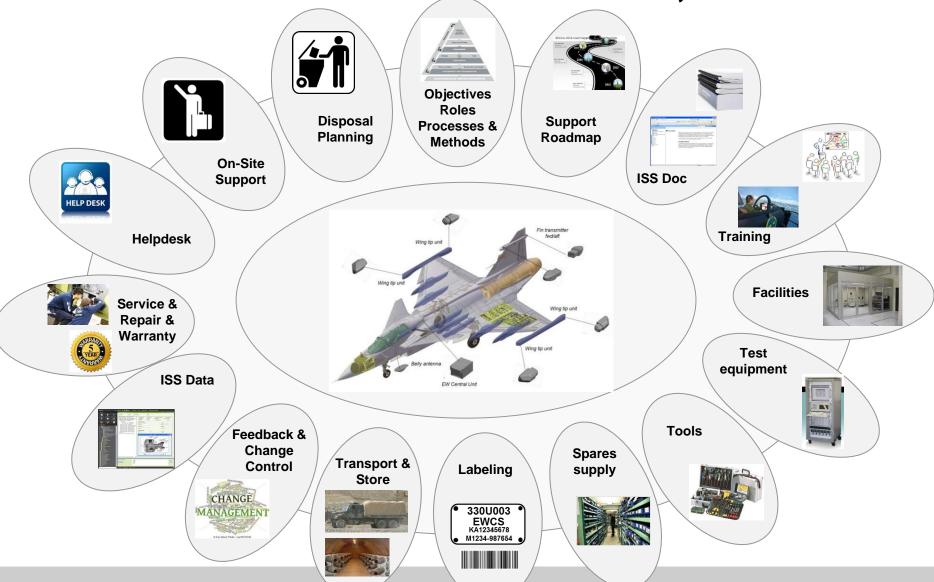
Maintenance
Information

Step 3 (Q3Q4 2016: Create Enabling System for In Service Support Products

Prestudy (2014 – Q1Q2 2015)



MAINTENANCE & SUPPORTSYSTEM, PROPOSAL





PROPOSAL OF MAINTENANCE AND SUPPORT AS A SYSTEM

- This system is an enabling systems to the operational system of interest and includes services as an integral part
- Today EW Systems have to follow the definitions given by the customer for the content of the In Service Support contract
- There is long-term work ongoing within all of SAAB to standardize these elements as business objects



EXAMPLE OF A REAL LIFE IN SERVICE SUPPORT CONTRACT

ISS Management

Program Management and administration

Individuals Configuration management

Obsolescence Management Quality assurance

Resource allocation

ISS Service Delivery

Evaluate EW performance

Analysis of reliability maintainability data

End user feedback synthesis & analysis

User group Forum

Provide Point of Contact

Reliability enhancements opportunities

ISS on Individuals!!

Modification Proposal

> Initial defect Analysis

> > Repair and Overhaul.

Training & Tech support

On-Site-Support to the Air Force.

ISS Capability Status



Capability Elements

- G GovernanceO Organization
- P Process
- M Method
- INFO & Concept
 IT IT-Support

Transports

EW Systems ISS Factory

Competence for LRU repairs, test and technical support

Acceptance Test Procedures

R & O workshop LRU test equipment

Production configuration of the

Hardware and its modifications

Assist in domestic or

international exercises

System test equipment

SAAB

SW & HW test and development environments

Repair store

Spare store

Repair history archive database

Ensure and sustain competence

Ensure supply chain for "Third Tier" Supplier items

Sustaining and verification of functional performance within the Repair Facility

Manage the loss, or impending loss, of manufacturers or suppliers

Maintenance of the Test equipment.

Spares administration



BASIC ENABLERS FOR IN SERVICE SUPPORT (ISS) AT EW SYSTEMS

- How to structure life cycle data from sales via design to the workshop?
- How to do Change Management for delivered equipment individuals?
- How to enable and make use of feedback from the end user back into EW Systems?
- How to enable a supply chain for spares?
- How to improve test capability for In Service Support?



How to structure Life Cycle data from sales via design to the workshop?

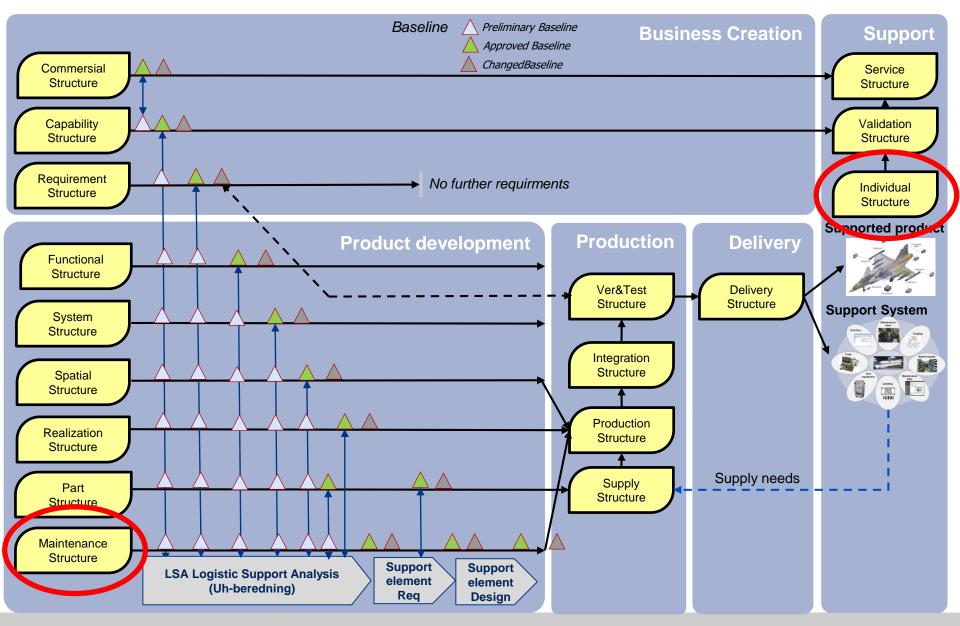


STRUCTURING OF LIFE CYCLE INFORMATION

- All kinds of information that is perceived to be relevant together (e.g. for design) can be collected in a structure
- This is not only for Maintenance, but is generally true
- This need starts already with business information (customers, customer needs, sale information etc.)
- By grouping information useful along the complete life cycle, the use of the information (the information flow) can be detected and analyzed



STRUCTURING OF INFORMATION THROUGH THE LIFE CYCLE





CONFIGURATION MANAGEMENT

- CM is about Information Management for all life cycle phases, not just Document Management!
- It must be possible to move and maintain information along the life cycle phases
- Today there is a lock-in effect where different tools are used by different disciplines
- It must be possible to find the correct design for an old equipment individual in for service
- Tools for product life cycle management must therefore support Baseline Management



LOGISTICS SUPPORT ANALYSIS

- Planning for In Service Support need to start early
- Logistics Support Analysis (LSA) is a central activity for developing products to be used for a long time
- During early phases predictions are made (Initial LSA)
- LSA data must be kept up-to-date during Utilization and Support (Continuous LSA) (Failure Reporting, Analysis and Corrective Action System, FRACAS)
- The supply chain (spares) is improved with help of LSA



How to do Change Management for delivered equipment individuals?



CHANGE MANAGEMENT

- After delivery the product belongs to the customer!
- The customers are often responsible for air worthiness and need to declare all changes of an individual (Part Number + Serial Number)
- Customers have different Modus Operandi:
 - 1. The customer needs to be informed regarding changes
 - 2. The customer needs to approve changes
 - 3. The supplier is required to be able to account for changes made to particular individuals
- The ISS contracts are written without any communication with e.g. CM



CHANGE MANAGEMENT, CONT'D

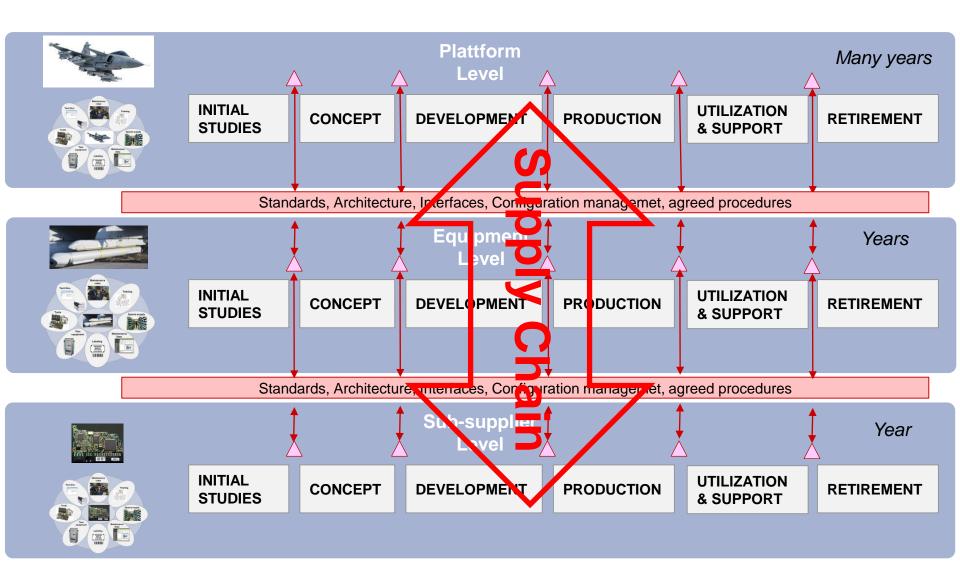
- No support in Management System how to taylorize work methods to different Modus Operandi
- CM as a role is not involved in the early contractual phases
- CM is often seen as support to other more active roles
- The CM roles needs to be developed to become a specialized System Engineering role!



How to enable a Supply Chain for spares?



SUPPLY CHAIN IN THE LIFE CYCLE





SPARES AND SUPPLY CHAIN

- All products in operational use needs spares
- A spare is used to restore functionality for a product
- Functionality is related to a certain design and thus the requirements for that design
- To secure availability of spares, the supply chain need to be open for a very long time



CONSISTENCY OF SUPPLY CHAIN

- What spares that are needed will change over time:
 - The maintenance concept of the customer will change
 - The design will change
- A good and self-standing CM capability is crucial for keeping the long-term consistency of the Supply Chain



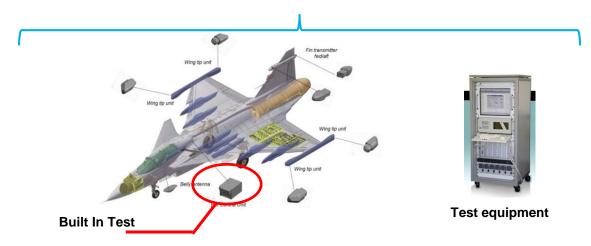
How to improve test capability for In Service Support?



TEST CAPABILITY FOR ISS

- Testing is one method of verifying something
- The needs of the test capability are very different along the life cycle
- Test equipment can be built in to the system of interest or be an external test equipment, part of an enabling Maintenance and Support system

Total test capability





TRADITIONAL VIEW OF TESTING

- Among development engineer's test equipment that is part of the product is interesting while external test equipment is boring
- The total test capability is not considered
- External test equipment is therefore often dictated by the needs in development and production
- There is often a considerable time span between design of built-in test and the design of the external test equipment

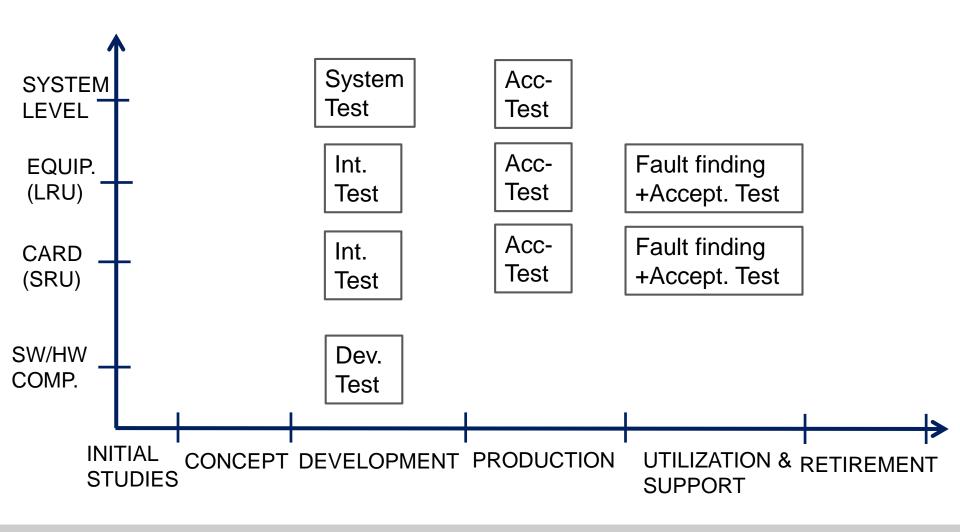


ESTABLISHING A TEST CAPABILITY FOR THE ENTIRE LIFE CYCLE

- Establish the needs along the entire life cycle for all system levels
- Formulate a test strategy how to interpret and transform the needs into a requirement specfication
- E.g. how to balance the test capability between the BIT and the external test equipment
- Just as for Supply Chain, the CM capability is crucial for keeping the long-term consistency of the Test Capability



TEST NEEDS IN THE LIFE CYCLE





CONCLUSIONS

- The In Service Support capability is the sum of all previous activities in the life cycle
- The life cycle commitment must be planned from the beginning
- Think big (SAAB)
- Start small (dig where you are)
- Prepare for a long journey
- Those with know-how (and know where they put it) will win



END

Questions or comments?



WAY OF WORKING IN CIP

- A small amount of people in the start (2-3 people)
- During the project a core team has formed itself
- Initially a lot of time was spent time to meet people within different disciplines at EW Systems
- Benchmarking within SAAB was done
- Workshops were held around a selected project or a disciplin or product area
- A few focus areas were selected for test implementation in methods and tools for demo to stakeholders E.g. Proposal of potential services around a product



SYSTEMS ENGINEERING IS THE KEY, CONT'D

- Supporting the customer is an excellent opportunity to establish and maintain a good relationship with the customer & end user!
- This leads to a deeper understanding of their needs and deeper insight in how the delivered products are being used
- A good relationship is a great chance to get contracts on upgrades or on new systems
- But, it does not come for free...

